

A VERSATILE METHOD FOR PREPARATION OF O-ALKYLPEROXYCARBONIC ACIDS:  
EPOXIDATION WITH ALKYL OXYCARBONYLIMIDAZOLES AND HYDROGEN PEROXIDE

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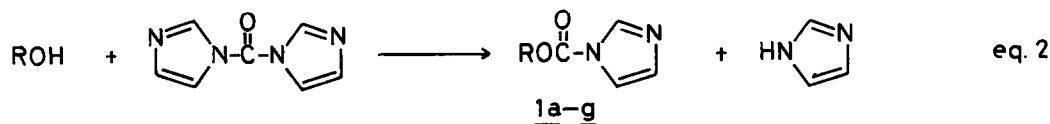
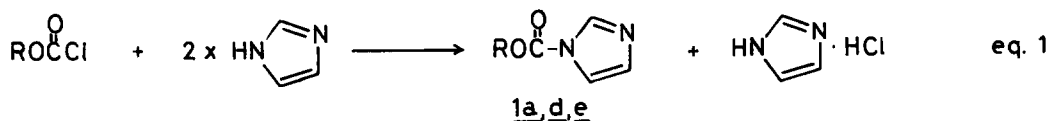
**Summary** : A variety of O-alkylperoxycarbonic acids (2) were conveniently prepared *in situ* by utilizing alkyloxycarbonylimidazoles (1) as their precursors. Epoxidation of alkenes with such peroxy-acids was studied and their reactivities were compared with those of peroxycarboxylic acids.

Although O-alkylperoxycarbonic acids are expected to be effective oxygenating agents, they have so far attracted little attention and only a few examples have been reported<sup>1, 2</sup>. This fact may partly be due to their instability compared with the corresponding peroxycarboxylic acids, and may also be due to laboriousness in their preparations.

We report in this paper a new convenient epoxidation method with a variety of O-alkylperoxycarbonic acids generated *in situ* in biphasic solvent system in which alkyloxycarbonylimidazoles (1) and aqueous hydrogen peroxide (aq. H<sub>2</sub>O<sub>2</sub>) were reacted under essentially neutral condition.

Alkyloxycarbonylimidazoles (1a-g) were easily prepared either by reaction of imidazole (two equivalents) with the corresponding alkylchloroformates in benzene (eq. 1) (method a), or by treatment of the corresponding alcohols in anhydrous CHCl<sub>3</sub> or CH<sub>2</sub>Cl<sub>2</sub> with one equivalent or slight excess N,N'-carbonyldiimidazole (eq. 2) (method b)<sup>3</sup>. In both cases imidazole present after reaction was removed by washing the solution with water. Evaporation of the solvent gave usually almost pure imidazolides, and they could be further purified by chromatography, distillation or by recrystallization. The imidazolides (1a-g) used for the present study are listed in Table 2.

Scheme 1



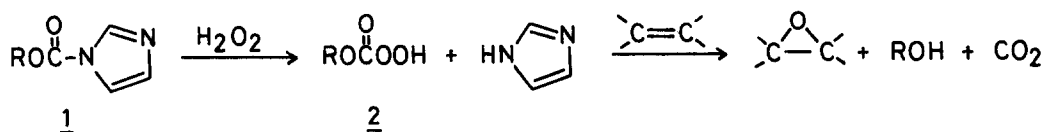
Such imidazolides were stable enough to be stored at room temperature without special precaution. They were however expected to react readily with H<sub>2</sub>O<sub>2</sub> affording the corresponding peroxycarbonic acids<sup>4</sup>. The imidazolides tested in the present study were, indeed, found to be very sensitive to perhydrolysis, and when their CH<sub>2</sub>Cl<sub>2</sub> solutions were stirred with 35 % aq.

$H_2O_2$  at room temperature, they disappeared within a few minutes except in the case of 1c<sup>5</sup>, whereas they were stable to hydrolysis surviving for as long as several weeks on stirring their solutions with water.

This biphasic system was then applied to the epoxidation of alkenes: The reaction was carried out by addition of 35 % aq.  $H_2O_2$  into the  $CH_2Cl_2$  solution of a mixture of an alkene and an imidazolidine followed by stirring at room temperature.

Although the isolation of O-alkylperoxycarbonic acids (2) has not been attempted, these reactions should conceivably follow the two-steps process shown in Scheme 2. The overall procedure was conducted cleanly under essentially neutral condition, and epoxides were isolated by simple work up.

Scheme 2



The results obtained from the epoxidation of several alkenes by using ethyloxycarbonylimidazole (1a), and of  $\beta$ -methylstyrene (3) and cholesterylacetate (4) by using a variety of imidazolidines (1a-g) are summarized in Table 1 and 2.

In a typical preparative experiment, to 4 (1.0 g) in  $CH_2Cl_2$  (47 ml) were added 1f (1.0 g) and 35 % aq.  $H_2O_2$  (0.5 ml), and after 20 minutes stirring additional 1f (0.9 g) and aq.  $H_2O_2$  (0.5 ml). After 24 hours stirring at room temperature the organic layer was separated, washed with aq.  $NaHCO_3$ , dried ( $Na_2SO_4$ ) and concentrated (epoxides 92 % by GC,  $\alpha$ -epoxide/ $\beta$ -epoxide 87/13). Silica gel column chromatography afforded  $\alpha$ -epoxide (780 mg) and  $\beta$ -epoxide (150 mg) with the recovery of 4 (77 mg).

Such a two-phase epoxidation of alkenes by O-ethylperoxycarbonic acid prepared *in situ* from ethylchloroformate and aq.  $H_2O_2$  was recently reported<sup>2</sup>. Our result using 1a (Table 1) was shown to be comparable to the reported data, although imidazolidines (1) seem to be more susceptible to perhydrolysis than the corresponding alkylchloroformates. And the results shown in Table 2 demonstrated significant structural effect on their reactivities, which suggest that variation of R could provide further utility of such peroxy-acids. From this point of view imidazolidines (1) could be very useful precursors of a variety of percarbonic acids, since such imidazolidines can be very easily prepared by the method b (eq. 2) from almost all kinds of hydroxy compounds.

In the epoxidation of cyclic allylic alcohols by peroxycarboxylic acids a strong directive influence of the hydroxy group is observed, and the observation is reasonably explained in terms of a transition state such as A (Scheme 3) involving hydrogen bonding between the hydroxy group and peroxy-acid. In such epoxidation by O-alkylperoxycarbonic acids, however, several alternative transition states were conceivable because of the presence of alkoxy oxygen atom which could also participate to intra- and inter-molecular hydrogen bonding. We decided, therefore, to examine the stereochemical course of the epoxidation of allylic and homoallylic

Table 1. Two-Phase Epoxidation of Alkenes with  
Ethylloxycarbonylimidazole (1a) / H<sub>2</sub>O<sub>2</sub><sup>a</sup>

alkene	method <sup>b</sup>	reaction time (h)	yield of epoxide (%) <sup>c</sup>
cyclohexene	A	2	75
	B	1	95
1-methylcyclohexene	A	2	78
	B	4	90
norbornene	B	3	77
$\beta$ -methylstyrene	B	3.5	66
cholesterylacetate	A	2	80 (78/22) <sup>d</sup>
	B	2.5	97 (79/21) <sup>d</sup>

<sup>a</sup> All the experiments were carried out in a biphasic system with 0.5 M alkene solution in CH<sub>2</sub>Cl<sub>2</sub> and 35 % aq. H<sub>2</sub>O<sub>2</sub> at room temperature. <sup>b</sup> Method A; molar ratio of alkene/1a/H<sub>2</sub>O<sub>2</sub> = 1/1.5/10. Method B; molar ratio of alkene/1a/H<sub>2</sub>O<sub>2</sub> = 1/3/15. <sup>c</sup> Determined by gas chromatography. <sup>d</sup> Ratio of  $\alpha$ -epoxide/ $\beta$ -epoxide.

Table 2. Epoxidations of  $\beta$ -Methylstyrene (3) and of Cholesterylacetate (4)  
with various Alkylloxycarbonylimidazoles (1a-g) / H<sub>2</sub>O<sub>2</sub><sup>a</sup>

R	alkene	method <sup>b</sup>	reaction time (h)	yield of epoxide (%) <sup>c</sup>
CH <sub>3</sub> CH <sub>2</sub>	<u>1a</u> <u>3</u>	A	3.5	71
	<u>4</u>	B	2.5	97 (78/22) <sup>d</sup>
(CH <sub>3</sub> ) <sub>2</sub> CH	<u>1b</u> <u>3</u>	A	5	80
	<u>4</u>	A	3	100 (81/19) <sup>d</sup>
(CH <sub>3</sub> ) <sub>3</sub> C	<u>1c</u> <u>3</u>	A <sup>e</sup>	24	84
	<u>4</u>	A <sup>e</sup>	8	100 (75/25) <sup>d</sup>
PhCH <sub>2</sub>	<u>1d</u> <u>3</u>	A	3	95
	<u>4</u>	A	1	100 (81/19) <sup>d</sup>
CCl <sub>3</sub> CH <sub>2</sub>	<u>1e</u> <u>3</u>	A	4	85
	<u>4</u>	A	1	100 (85/15) <sup>d</sup>
(CF <sub>3</sub> ) <sub>2</sub> CH	<u>1f</u> <u>3</u>	A	1	66
	<u>4</u>	A	1	88 (87/13) <sup>d</sup>
Ph	<u>1g</u> <u>3</u>	A	2	71
	<u>4</u>	A	2	92 (73/27) <sup>d</sup>

<sup>a</sup> Unless specified otherwise all the reactions were carried out in a biphasic system with 0.5 M alkene solution in CH<sub>2</sub>Cl<sub>2</sub> and 35 % aq. H<sub>2</sub>O<sub>2</sub> at room temperature. <sup>b</sup> Method A; molar ratio of alkene/1/H<sub>2</sub>O<sub>2</sub> = 1/3/4.5. Method B; molar ratio of alkene/1/H<sub>2</sub>O<sub>2</sub> = 1/3/15. <sup>c</sup> Determined by gas chromatography. <sup>d</sup> Ratio of  $\alpha$ -epoxide/ $\beta$ -epoxide. <sup>e</sup> Reaction was carried out in 0.1 M alkene solution.

## Scheme 3

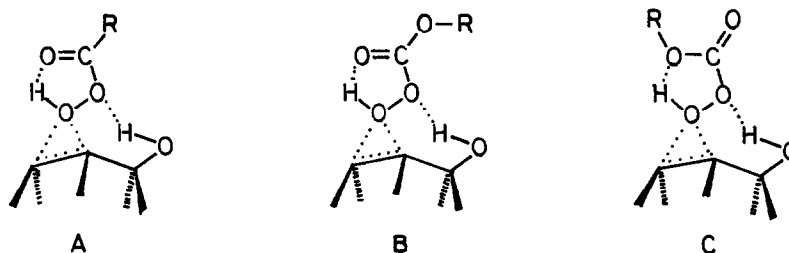


Table 3. Ring Size and Stereoselectivity of Epoxidation of Cyclic Allylic and Homoallylic Alcohols

reagent	2-cyclohexenol		2-cycloheptenol		2-cyclooctenol		cholesterol	
	cis %	trans %	cis %	trans %	cis %	trans %	cis %	trans %
<u>1a</u> + H <sub>2</sub> O <sub>2</sub> <sup>a</sup>	92	8	63	37	0	100	17	83
<u>1c</u> + H <sub>2</sub> O <sub>2</sub> <sup>a</sup>	100	0					26	74
<u>1f</u> + H <sub>2</sub> O <sub>2</sub> <sup>a</sup>	92	8						
MCPBA <sup>6</sup>	95	5	61	39	0.2	99.8	5	95

<sup>a</sup> The reactions were carried out in a biphasic system with 0.5 M alkene solution in CH<sub>2</sub>Cl<sub>2</sub> and 35 % aq. H<sub>2</sub>O<sub>2</sub> at room temperature. Molar ratio of alkene/1/H<sub>2</sub>O<sub>2</sub> = 1/3/4.5. Yields were almost quantitative.

alcohols with peroxycarboxylic acids prepared according to our procedure, and the result was compared with that obtained from the epoxidation of the same alkenes with *m*-chloroperbenzoic acid (MCPBA)<sup>6</sup>. The data shown in Table 3 suggest that, in both peroxycarboxylic and peroxycarboxylic acids, the same kind of directing influence is controlling the steric courses of these reactions and, hence, also in the epoxidation of allylic alcohols by peroxycarboxylic acid, involvement of such transition states as B or C is likely.

As was pointed out in the previous papers<sup>1, 2</sup>, peroxycarboxylic acids should provide a useful alternative to peroxycarboxylic acids for the epoxidation and other oxygen transfer reactions, and the present method can offer many different such reagents. However, for the optimization of the product yields in this procedure further experimental devices should be required.

## REFERENCES AND NOTES

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4. Alkylloxycarbonylimidazoles react with alcohols to give dialkylcarbonates<sup>3</sup>, and H<sub>2</sub>O<sub>2</sub> is a better nucleophile than normal alcohols.
5. Under the same reaction condition 1c survived for 8 hours.
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